

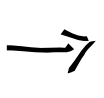
Silicone Rubber



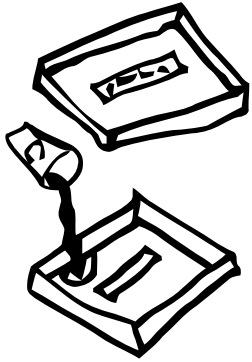
50ml EA



MEASURING CUP OR SYRINGE

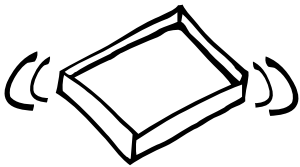


STIR FOR 60 SECONDS (NO STREAKS!)

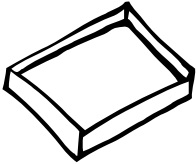


PLACE 3D PRINT FACE UP IN MOLD BOX
OPTIONAL: SPRAY WITH MOLD RELEASE

POUR AROUND THE 3D PRINT (NOT ON TOP)



TAP OR VIBRATE THE MOLD
TO RELEASE TRAPPED AIR



LET RUBBER CURE FOR 75 MINUTES



REMOVE THE RUBBER MOLD
AND TAKE OUT THE 3D PRINT



TRIM EXCESS RUBBER



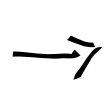
POLYURETHANE RESIN



6ml EA



MEASURING CUP OR SYRINGE



STIR THOROUGHLY



OPTIONAL: ADD ONE DROP OF TINT TO PART B

POUR



SET A PINBACK IN THE RESIN USING A
SPACER TO KEEP LATCH CLEAR OF CASTING



TAP OR VIBRATE THE CASTING



LET THE PLASTIC CURE FOR 15 MINUTES



REMOVE THE COMPLETED CASTING AND TRIM EXCESS



COLOR LETTERING WITH SHARPIE OR NAIL POLISH